



IronBack® Instruction Guide and Tech Data Sheet:

Ironback® Rust conversion Coating is the answer for stopping corrosion of ferrous metals. It halts rust and prevents future corrosion with a durable protective barrier.

Ironback® is a surface conditioner and primer that converts rust into a dark protective pigment embedded into a polymer coating. This coating seals out moisture to prevent future rusting. This polymer coating withstands weather, sun, water, and salt spray without peeling or cracking. Ironback® is also an excellent primer for almost any type of finish coating.

Preparation & Application:

Stir by shaking or with a stick briefly before using.

Use a wire brush or another appropriate surface preparation procedure is needed to remove loose, flaky rust, unsound or blistered coatings and other dirt, oils, greases, or biological growth that might lead to future bond failure. Light to moderate rust that is soundly adhered may be left on the surface.

Apply a full even application to a dry surface with brushes, rollers or spray. The coating will dry to a smooth and darkened finish in about 20 minutes at 70 degrees F depending on temperature and humidity. For optimum weather resistance, apply a second coat after the first coat has dried. Let dry for two hours before applying your paint coatings as per typical.

Tech Data:

Color:	Wet: Beige. Dries: Tan/clear
Application Temperature:	+40°F to 104°F
Shelf Life and Storage Conditions:	12 months if unopened. Do not allow to freeze Store between +40°F & 104°F
Density:	8.4 lb. /gal.
Packaging:	1 gal containers/1 qt. /1 pint



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Disclaimers: Do not apply this product when temperature is below 50 degrees F. **Do not return unused material back into the original container.** Keep from freezing. Do not dilute

All applicators must wear protective equipment customarily used when applying paints and coatings including gloves. Although **Ironback®** is not caustic, avoid repeated or prolonged contact with the skin and eyes. Do not ingest or inhale the coating, modify the coating with any other material or use the coating for any non-recommended purpose.

Refer to the proper MSDS Sheet for persons exposed to or reacting to this coating. Keep out of the reach of children.

Do not apply heavier than about coverage 300 square feet per gallon in a single coat to eliminate the possibility of trapping water between layers. Do not dilute. Clean all equipment immediately after use with soap and water or a latex paint cleaning compound.

Warranty: Specialty Solutions inc. warrants that this product conforms to the chemical composition described in the Product Label.

SSM shall not be responsible for any direct or consequential damages sustained as a result of the use of this product. Further, SSM shall not be liable for personal injuries, property damage or any other damages as a result of the use of this product, the sole responsibility of SSM under the within WARRANTY being the replacement of any nonconforming product. Acceptance and use of this product absolves SSM from any such liability whatsoever and from whatever source. The within WARRANTY may not be modified or extended by SSM representatives or distributors, neither of which are empowered to make any product representation inconsistent with the terms hereof.